



Technical information HSB 9.000	Standard format	Small format (optional)
Maximum Format:	365 x 340 mm, trimmed 365 x 350 mm, untrimmed	95 (*80) x 60mm; *untrimmed (Front trim only)
Minimum Format:	105 x 75 mm, trimmed 105 x 105 mm, untrimmed	95 x 60mm, trimmed 75 x 60mm, trimmed with punch cutting device 70 x 60 mm cut with punch cutting device 9 mm
Maximum cutting thickness:	10 mm	10 mm upon request
Maximum stitching thickness:	5 mm (depending on format)	
Maximum distances in trimmer:	50 mm for front trim each 50 mm for head and foot trim	
Number of stitching heads:	up to 4 centrally adjustable HOHNER Narrow UNIVERSAL 52/8S Stitching Heads; - Standard crown widths 14 mm (Optional widths: 8 mm, 16 mm) (Optional loop inner diameter -ø: 6 mm, 7 mm, 8 mm)	

Maximum stacking length of vertical feeder:	approx. 250 mm (depending on paper)
Signature opening:	by vacuum suction or for maximum 8 mm pre or 5 mm post creases also by grippers, maximum 20 mm pre and post creases
Speed:	1.000 - 9.000 products per hour (infinitely variable) Depending on format, type, and quality of sheets to be processed
Power consumption with vacuum pump:	Ejector 11 Amp Pump 29 Amp
Nominal operating current:	20 Amp (depending on machine configuration)
Supply voltage:	400 Volt, 3 phases, 50 Hz

Subject to technical changes